

Europäisches Patentamt  
European Patent Office  
Office européen des brevets



(11) EP 1 096 838 A2

(12) EUROPEAN PATENT APPLICATION

(43) Date of publication:  
02.05.2001 Bulletin 2001/18

(51) Int. Cl.<sup>7</sup>: H05K 1/16

(21) Application number: 00309340.8

(22) Date of filing: 24.10.2000

(84) Designated Contracting States:  
AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU  
MC NL PT SE  
Designated Extension States:  
AL LT LV MK RO SI

(30) Priority: 27.10.1999 US 427767

(71) Applicant:  
Microcoating Technologies  
Chamblee, GA 30341 (US)

(72) Inventors:  
• Hunt, Andrew T.  
Atlanta, Georgia 30342 (US)

• Lin, Wen-Yi  
Doraville, Georgia 30340 (US)  
• Carpenter, Richard W.  
Johnson City, New York 19790 (US)

(74) Representative:  
Buckley, Guy Julian et al  
ROHM AND HAAS (UK) LTD.  
European Operations Patent Department  
Lennig House  
2 Mason's Avenue  
Croydon CR9 3NB (GB)

(54) Nanolaminated thin film circuitry materials

(57) Nanolaminates are formed by alternating deposition, e.g., by combustion chemical vapor deposition (CCVD), layers of resistive material and layers of dielectric material. Outer resistive material layers are patterned to form discrete patches of resistive material. Electrical pathways between opposed patches of resis-

tive material on opposite sides of the laminate act as capacitors. Electrical pathways horizontally through resistive material layers, which may be connected by via plated holes, act as resistors.

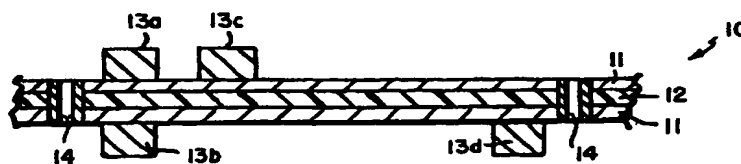


FIG. 1

BEST AVAILABLE COPY

EP 1 096 838 A2

## Description

**[0001]** The present invention is directed to thin film laminates used to form electronic circuitry that includes both resistors and capacitors, and to a method of manufacture of such structures.

### Background of the Invention

**[0002]** There is a continuing interest in printed circuitry miniaturization. In most printed circuit boards in use, circuitry traces are printed by conventional methods, particularly photoresist techniques. Accessory components such as capacitors and resistors are frequently provided as discrete components and soldered onto the printed circuitry, either manually or robotically. These components occupy "real estate" on the printed circuit board and may be difficult or expensive to apply to the board.

**[0003]** Accordingly, structures have been proposed in which components such as capacitors and/or resistors are provided along with circuitry traces by circuitization procedures. Examples of such structures are found in U.S. Patents Nos. 5,079,069, 5,155,655, 5,161,086, 5,261,153, 5,347,258, and 5,466,892, the teachings of each of which are incorporated herein by reference. Typically, a plurality of such structures are laminated together with dielectric material to form multi-layer printed circuit boards.

**[0004]** The present invention is directed to a method of forming a thin, circuitized laminate structure that provides both capacitors and resistors, and to the thin layer circuitized laminate structure formed therefrom.

### Summary of the Invention:

**[0005]** The present invention is directed to nanolaminated structures for forming passive electronic components including capacitors and resistors and to circuitized laminates which provide both capacitors and resistors. In its simplest form, a laminate in accordance with the invention comprises a layer of resistive material and a layer of dielectric material. Preferably, the laminate comprises three or more layers of resistive material alternating with two or more layers of dielectric material. Such laminates may be connected to electrical connects so as to form both capacitors and resistors.

### In the Drawings:

#### [0006]

Figure 1 is a cross-sectional view of a simple laminate in accordance with the invention circuitized so as to form structures including both capacitors and resistors.

Figure 2 is a cross-sectional view of a more com-

plex laminate in accordance with the invention circuitized so as to form structures including both capacitors and resistors.

Figure 3 is a cross-sectional view of a seven-layer laminate structure deposited on a support substrate, the laminate structure being useful in forming the structure of Figure 2.

Figure 4 is a partial cross-sectional view of the laminate of Figure 3 in which one side of the laminate is circuitized.

Figure 5 is a partial cross-sectional view of a laminate structure in which the resistive material layer on the circuitized side of Figure 4 is patterned; this side is embedded in dielectric material; and the support substrate is being peeled away.

Figure 6 is a partial cross-sectional view of a laminate structure in which the other side of the laminate structure is circuitized; the resistive material on this side of the laminate is patterned; and this side is embedded in dielectric material.

Figure 7 is a cross-sectional view of a laminate useful for forming a resistor/capacitor (RC) network containing a plurality of resistors in series with capacitors.

Figure 8 is a cross-sectional view of the laminate of Figure 6 in which a resistive material layer has been patterned to form discrete resistive material patches.

Figure 9 is a cross-sectional view of the laminate of Figure 7 in which the discrete resistive material layer patches have been embedded in dielectric material.

Figure 10 is a cross-sectional view of the laminate of Figure 8 in which a conductive material layer has been patterned so as to form resistor/capacitor elements.

### Detailed Description of Certain Preferred Embodiments:

**[0007]** The present invention is directed to thin film circuitry which incorporates "conductive", "resistive" and "dielectric" materials. Appreciating the fact that these three terms lie on a continuum of resistivities, for purpose of the present invention, "conductive" materials have resistivities less than resistive materials. Resistive materials have resistances between about 1M $\Omega$ /square and about 0.1 $\Omega$ /square, preferably between about 100k $\Omega$ /square and about 1 $\Omega$ /square, and most preferably between about 10k $\Omega$ /square and about 10 $\Omega$ /square. Dielectric materials, particularly the dielectric materials used herein as the material separating conductive elements of a resistor, are those materials that have no electrons in their conduction bands, and as such have resistivities greater than those of resistive materials as defined herein.

**[0008]** For ease of explanation, circuitized structures will be initially described and methods of produc-

ing such structures are subsequently described.

**[0009]** Illustrated in Figure 1 is a three layer laminate 10 in accordance with the present invention, the laminate 10 being circuitized to provide capacitors and resistors. This simple laminate comprises two layers of resistive material 11 sandwiching a layer 12 of dielectric material. In this laminate structure, the resistive material layer 11 is shown after being patterned to form discrete patches of resistive material. Electrical connects 13a-d are provided on the outside surfaces of the resistive material layer patches 11. Electrical connects 14 are represented as plated via holes.

**[0010]** Electrical connects 13a and 13b provide an electrical path vertically through the laminate 10 which functions as a capacitor, charge being held on either side of the dielectric material layer 12.

**[0011]** Electrical connects 14 provide an electrical pathway horizontally through patches of the resistive layers 11, this pathway functioning as a resistor.

**[0012]** Electrical connects 13c and 13d provide an electrical pathway which functions as a capacitor (vertically through the laminate) in series with a resistor (horizontally through resistive layer patches 11).

**[0013]** Preferably, a laminate in accordance with the present invention has three or more layers of resistive material, and two or more layers of dielectric material. Illustrated in Figure 2 is circuitry formed from seven layer laminate 20 comprising four resistive material layers 21a-d alternating with three dielectric material layers 22a-c. The outer resistance layers 21a and 21d are illustrated as being patterned to form discrete resistors patches. It is to be noted here that neither the structure of Figure 1 nor the structure of Figure 2 has sufficient mechanical strength so as to be free-standing. Both of these structures must be supported, e.g., with dielectric material as described subsequently in respect to Figure 6.

**[0014]** Electrical connects 23a and 23c on the outside surface of patches of resistive material layer 21a and electrical connects 23b and 23d on the outside surface of patches of resistive material layer 21d provide capacitor electrical pathways. The electrical pathway 23a to 23b is a simple capacitor pathway. The internal resistive material layers 21b and 21c have free electrons within the conductive band and function as dipoles, thereby enhancing the capacitance of capacitor pathway 23a to 23b relative to pathway 13a to 13c in Figure 1. Electrical pathway 23c to 23d functions as a capacitor and a resistor in series.

**[0015]** Electrical connects 24a-24b are represented as plated via holes. Electrical connects 24a form a resistive pathway which runs through two resistive material layers 21b and 21c. Electrical connects 24b form a resistive pathway which runs only through resistive material layers 21b. Assuming equal horizontal spacing of connects 24a and 24b, the resistance of the 24b pathway is greater than the resistance of the 24a pathway.

**[0016]** The differences in resistivities between the illustrated resistive pathways may be enhanced through the use of resistive material layers of varying resistivities. For example, resistive material layer 21b may have a resistivity an order of magnitude greater than that of 21c. Then, assuming equal horizontal distances, the resistance of the 24b pathway is significantly greater than that of the 24a pathway.

**[0017]** The laminates of the present invention are preferably produced by successive deposition of resistive material layers and dielectric material layers by combustion chemical vapor deposition (CCVD) and/or by controlled atmosphere combustion chemical vapor deposition (CACCVD). Deposition of materials by CCVD is taught in U.S. Patent No. 5,652,021 and U.S. Patent Application No. 08/691,853, the teachings of each of which are incorporated herein by reference. Deposition of materials by CACCVD is taught in U.S. Patent No. 09/067,975, the teachings of which are incorporated herein by reference. CACCVD is preferably used for depositing materials with high oxidation potential, such as zero valence copper. Deposition of dielectric material layers for forming thin layer capacitor structures are taught in U.S. Patent No. 09/283,100, the teachings of which are incorporated herein by reference.

**[0018]** Deposition of resistive material layers for forming thin layer resistor structures are taught in U.S. Patent No. 09/198,954, the teachings of which are incorporated herein by reference.

**[0019]** The above-referenced patents and applications describe a variety of materials which may be deposited by CCVD and/or CACCVD and which may provide conductive material layers, resistive material layers and dielectric material layers and all such materials may be used to form structures in accordance with the present invention. Herein, by way of illustration, the invention will be described primarily in terms of using silica as the dielectric material as taught in above-referenced U.S. Patent Application No. 09/283,100. Also herein, by way of illustration, the invention will be described primarily in terms of using silica-doped platinum as the resistive material as taught in above-referenced U.S. Patent Application No. 09/198,954. This patent application teaches that when platinum is doped with minor amounts (e.g., 0.5 to 5 wt%) of a dielectric material such as silica, the material becomes resistive with its resistivity highly dependent upon the amount of the dielectric material dopant. Thus, for example, silica-doped platinum layers may have resistivities differing by orders of magnitude, merely by varying the silica content of the platinum in the several layers. Both silica and silica-doped platinum are conveniently deposited by CCVD. The description of the invention with reference primarily to silica dielectric material layers and silica-doped platinum resistive layers is, however, by no means intended to be limiting.

**[0020]** Alternative methods of forming dielectric

material layers and resistive material layers may be employed. For example, screen printing may be used to deposit resistive material on selected areas of an adjacent layer.

**[0021]** Following is a description of one method of forming the structure of Figure 2. It will be appreciated by one with ordinary skill in the art that there are possible permutations and variations of the described method, and the described method is illustrative, but by no means intended to be limiting.

**[0022]** Illustrated in Figure 3 is a structure formed by successively depositing layers by CCVD and CCVD on a support structure 28. For purposes of illustration, but not limitation, the support structure 28 is aluminum foil. Aluminum foil is advantageous in that materials deposited thereon, such as platinum, have relatively weak adherence to the aluminum due to the very thin layer of alumina that naturally forms on the surface of aluminum. This weak adherence allows for eventual subsequent release of the laminate structure.

**[0023]** Alternating layers of silica-doped platinum and silica are deposited by CCVD on one surface of the aluminum foil. This can be accomplished by alternating the precursor solutions which are fed to the CCVD flame applicator or successively coating at a series of coating stations which alternately coat resistive and dielectric material. The resistive material layers are typically between about 10 and about 250 nanometers thick; the dielectric material layers typically between about 10 and about 750 nanometers thick, although thicker layers are possible with other deposition techniques.

**[0024]** Electrical connects 23a and 23c are then deposited by pattern plating on resistive material layer 21a. In this process, a photoresist is applied to resistive material layer 21a, the photoresist is patterned by exposure to patterned actinic radiation, and developed in a standard photolithography technique. Although layer 21a is "resistive", it is sufficiently conductive that it may be electroplated with copper. It is found that such electroplating can be accomplished on a material having up to 1 megohm resistance. After electroplating, the remaining resist is stripped, leaving the electrical connects 23a and 23c as shown in Figure 4.

**[0025]** Next, resistive material layer 21a is patterned to form the discrete patches of resistive material 21a seen in Figure 4. To accomplish this, another photoresist is applied, exposed to patterned actinic radiation, and developed. The resistive material layer 21a is then etched. Although resistive material layer 21a is described herein as being silica-doped platinum, a noble metal, it can nevertheless be etched and is preferably etched by the ablative etch technique taught in above-referenced U.S. Patent Application No. 09/198,954. CCVD-deposited silica-doped platinum is porous, allowing an etchant for silica to seep through the silica-doped platinum layer 21a. The interface between the silica-doped platinum layer 21a and the

underlying silica layer 22a is degraded; whereupon the silica doped platinum ablates away. Etching is discontinued before significant etching of the silica layer 22a occurs. Suitable silica etchants for effecting ablative etching include fluoroboric acid and ammonium hydrogen difluoride.

**[0026]** The side of the laminate opposite that of the aluminum foil support 28 is then embedded in dielectric material 29, e.g., fiberglass/epoxy prepreg in uncured form, and this material is then cured to harden the dielectric material so as to support the thin laminate structure. At this time, the aluminum foil support 28 is peeled away to expose resistive material layer 21d. The process of pattern electroplating electrical connects 23b, 23d and patterning resistive material layer 21d to form discrete patches of resistive material are repeated as per the other side of the laminate. This side of the laminate is then embedded in dielectric material 30 producing the structure illustrated in Fig. 6.

**[0027]** Typically, a plurality of structures of Figure 6 will be layered in dielectric material layers, e.g., layers 29 and 30, in a multi-layer printed circuit board.

**[0028]** After successive layers of the Figure 2 and 6 structure, along with other structures, e.g., pure circuitry layers, are laminated together to form a multi-layer printed circuit board, via holes, such as those illustrated in Figure 2 as 24a-b, are formed and plated. As this process is conventional, it is not further illustrated herein.

**[0029]** A good deal of precision is required to form plated blind via holes 24b (Figure 2) which extend partially into, but not all the way through the nanolaminated structure. This precision may be provided by laser drilling of the via holes with precise control of the energy used. Alternatively, blind via holes may be formed in a silica-doped platinum/silica laminate by timed etching with an etchant for silica, such as fluoroboric acid or ammonium hydrogen difluoride. By controlling conditions, such as time and temperature, depth of etching through a desired number of layers may be achieved.

**[0030]** Although providing via holes of varying depths to connect different number of resistive material layers as described in the above paragraph may be useful for providing significantly different resistances within a single laminate structure as per the Figure 2 embodiment, the required precision in forming via holes to precise depths may be difficult, given the thinness of the layers, and may be unnecessary. In a multi-layer printed circuit board, a plurality of resistor/capacitor laminates along with a plurality of printed circuitry traces will generally be laminated together. Thus, it may be most convenient to provide significantly different resistances and capacitances in different laminates in a multi-layer printed circuit board.

**[0031]** The resistivities of the resistive material layers may be varied not only, as described above, by the dopant levels, but by the thicknesses of deposition of the several layers. Likewise, the thickness, chemical

composition, etc. of the dielectric material layers may be varied to control factors such as the dielectric constant, lossiness, etc. of the dielectric material layers.

[0032] To facilitate removal of the laminate from the support substrate, it may be desirable to deposit by CACCVD a very thin copper layer, e.g., between about 50 and about 2000 nanometers thick, before depositing resistive material layer 21d. After the support 28 is peeled away as per Figure 5, either before or after pattern plating of electrical connects 23b, 23d, the copper layer may be removed by "rapid etching".

[0033] As noted above with respect to Figure 1, an electrical pathway between electrical connects 13c and 13d is a resistor/capacitor (RC) pathway in which a resistors are in series with a capacitor. Such RC pathways are important in electronic circuitry.

[0034] Illustrated in Figure 7 is a laminate for forming a RC network in which a plurality of resistor elements are in series with capacitor elements. This laminate comprises a metal foil 60 on which is deposited a dielectric material layer 61 between about 10 and about 750 nanometers thick and a resistive material layer 62 between about 10 and about 250 nanometers thick. The dielectric material layer is preferably a metal or metalloid oxide, most preferably silica. The dielectric material layer may be deposited by CCVD as described above, but may also be deposited by other deposition means known in the art, e.g., by screen printing. When some deposition methods are used (such as screen printing), the resistive and dielectric layers can be as thick as several microns and even as much as 25 microns. The resistive material layer is preferably silica-doped platinum, but may also be a thin layer of metal, such as nickel or copper which is resistive due to the thinness of the material. Again, the resistive material may be deposited by CCVD or CACCVD, but other known deposition methods may be used.

[0035] The thin resistive material layer 62 is then patterned to form discrete patches 62a of resistive material, preferably by a photoresist process as shown in Figure 8. If the resistive material layer is silica-doped platinum, it may be patterned by an ablative etch technique as described above. Metals, such as thin layers of nickel or copper are patterned by conventional etchants.

[0036] Patches of resistive material could also be formed by a selective deposition process which deposits resistive material only on selective portions of the dielectric material layer. For example, a catalyst could be applied in a printed pattern to the dielectric material layer, and a thin metal resistive layer built up thereon by an electroless deposition process.

[0037] Patches of resistive material could also be formed by printing by screen, ink printers or other process, materials such as metal loaded polymers, metal pastes and other printable materials which are at least partially conductive when cured or treated, on selected portions of the dielectric material layer.

[0038] Next, as shown in Figure 9, the resistive

material patches 62 are embedded in a dielectric material layer 63 such as prepreg. This dielectric material layer is hardened to form a rigid supporting layer.

[0039] Subsequently, as seen in Figure 10, the foil 60 is patterned by a conventional photoresist techniques to form electrically connecting traces 60a and 60b. Between traces 60a and 60b is formed an electrical pathways combining the capacitances of 60a to 62a plus 62a to 60b plus the resistance through 62a.

[0040] Deposition conditions for forming the various resistive and dielectric laminates are as set forth in the following Examples.

#### Example 1

[0041] Alternating layers of platinum and silica were deposited on a SiTiPt substrate as follows:

[0042] The solution for platinum deposition was prepared by first ultrasonically mixing 0.625g of Pt-ac-ac with 84ml of toluene. 384 ml of MeOH was then added to this mixture to produce a precursor having 0.33 wt% platinum (II) acetylacetonate, 19.30 wt% toluene and 80.37 wt% methanol.

[0043] The silica solution was prepared by mixing 12.25g of TEOS with 6.65g isopropyl alcohol and 240g of propane to produce a precursor mixture having 0.87 wt% tetraethyloxysilane, 7.76 wt% isopropyl alcohol, and 91.37 wt% propane.

[0044] A substrate of SiTiPt was first coated using the silica solution via CCVD as the substrate was moved past the flame. The coating was applied using a precursor flow rate of 3 ml/min. for 30 sec. with a flame temperature of 800° C. After depositing the silica, the platinum precursor was used to coat over the silica using CCVD and moving the substrate past the flame. The platinum precursor was applied at a flow rate of 2ml/min. for 15 seconds with a flame temperature of 550° C. These coatings were alternately applied for a total of 14 coatings of each with a final coating of the silica applied thereafter for a total of 29 layers. Each of the layers deposited was between 5-100 nm thick. Gold was sputtered onto the multilayer thin films to form electrodes. The capacitance of a 4.45 mm<sup>2</sup> section was measured as 1.83 nF, using a digital capacitance meter.

#### Example 2

[0045] Alternating layers of platinum and silica were deposited on a glass substrate as follows:

[0046] The solution for platinum deposition was prepared by first ultrasonically mixing 0.625g of Pt-ac-ac with 84ml of toluene. 384 ml of MeOH was then added to this mixture to produce a precursor having 0.33 wt% platinum (II) acetylacetonate, 19.30 wt% toluene and 80.37 wt% methanol.

[0047] The silica solution was prepared by mixing 12.25g of TEOS with 6.65g isopropyl alcohol and 240g of propane to produce a precursor mixture having 0.87

wt% tetraethyloxysilane, 7.76 wt % isopropyl alcohol, and 91.37 wt % propane.

**[0048]** A substrate of glass was first coated using the platinum solution via CCVD as the substrate was moved past the flame. The coating was applied using a precursor flow rate of 2 ml/min. for 15 sec. with a flame temperature of 550° C. After depositing the platinum, the silica precursor was used to coat over the platinum using CCVD and moving the substrate past the flame. The silica precursor was applied at a flow rate of 3ml/min. for 30 seconds with a flame temperature of 800° C. These coatings were alternately applied for a total of 14 coatings of each with a final coating of the platinum applied thereafter for a total of 29 layers. Each of the layers deposited was between 5-100 nm thick.

### Example 3

**[0049]** A layer of Pt/SiO<sub>2</sub> resistive material was deposited by CCVD on polyimide using deposition conditions as follows:

Solution preparation: 1.23g Pt(COD)  
250 ml toluene  
0.43g TEOS (1.5 wt% Si in toluene)  
150g propane

Deposition conditions:

Solution flow:	3 ml/min
Deposition time:	18 min for 5" x 6" substrate
# of passes:	6
Deposition temp.	500°C
Variac	3.0A
Tip Oxygen flow:	2900 ml/min

**[0050]** The sample described by the deposition conditions above yielded a resistance value of 17 ohms per square.

**[0051]** This is an example of a 65% concentrated solution with 2.5 wt % SiO<sub>2</sub>. The variables that can be changed include the amount of Pt (COD) and TEOS added proportionally to reach concentrations to 100% solution (e.g., 1.89g Pt (COD) and 0.65g TEOS (1.5 wt% Si)) and the amount of TEOS that can be added to change the resulting weight % SiO<sub>2</sub> (typically 0.5-5 wt % are used for this project).

### Claims

1. A multi-layer laminate for forming thin layer capacitors, resistors or combinations thereof, comprising

at least two layers of resistive material and a dielectric material layer interposed between said two layers of resistive material.

2. The multi-layer laminate according to claim 1 wherein said resistive material layers have a thickness of between about 10 and about 250 nanometers and said dielectric layers have a thickness of between about 10 and about 750 nanometers.
3. The multi-layer laminate according to Claim 1 having at least three layers of resistive material alternating with at least two dielectric material layers.
4. The multi-layer laminate according to Claim 1 wherein said resistive material layers have different resistivities.
5. The multi-layer laminate according to Claim 1 having a plurality of plated via holes, each in electrical contact with selected ones of said resistive material layers to provide resistive pathways.
6. The multi-layer laminate according to Claim 1 wherein said resistive material layers comprise platinum that is doped with a dielectric material.
7. The multi-layer laminate according to Claim 6 wherein said dielectric material layer comprises silica.
8. The multi-layer laminate according to Claim 1 wherein said dielectric material layer and said resistive material layers are formed by combustion chemical vapor deposition and/or controlled atmosphere combustion chemical vapor deposition.
9. The multi-layer laminate according to Claim 1 wherein resistive layers on each side of said laminate are patterned to form discrete resistive patches.
10. The multi-layer laminate according to Claim 9 wherein resistive material layer patches on opposite sides of said laminate have electrical connects, whereby capacitance pathways are provided through said laminate structure between opposed resistive material layer patches.
11. The multi-layer laminate according to claim 1 wherein said at least two resistive material layers are vapor deposited.
12. The multi-layer laminate according to claim 1 wherein said at least two resistive material layers are screen printed.
13. The multi-layer laminate according to claim 1

wherein said at least two resistive material layers are in selective areas.

14. A method of forming a structure which provides capacitance electrical pathways and resistance electrical pathways, the method comprising:

depositing on a substrate a first outer layer of resistive material between about 10 and about 250 nanometers thick,  
depositing thereon a layer of dielectric material between about 10 and about 750 nanometers thick,  
optionally depositing thereon alternating layers of resistive material, each between about 10 and about 250 nanometers thick, and dielectric material layers, each between about 10 and about 750 nanometers thick,  
depositing a second outer layer of resistive material between about 10 and about 250 nanometers thick,  
patterning said second outer layer of resistive material to form resistive material patches and providing electrical connects to said resistive material patches,  
laminating said second outer layer of resistive material to laminate-supportive dielectric material,  
removing said substrate from said first outer layer,  
patterning said first outer layer of resistive material to form resistive material patches and providing electrical connects to said resistive material patches, resistive material patches on opposed sides of said laminate providing capacitance electrical pathways, and  
providing electrical connects so as to form resistance electrically pathways horizontally through a resistive material layer(s) of said laminate.

15. The method of Claim 14 wherein at least three resistive material layers are deposited and at least two dielectric materials are deposited.

16. The method of Claim 14 wherein said electrical connects that form horizontal resistive electrical pathways are plated via holes.

17. A multi-layer laminate for forming thin layer capacitors, resistors or combinations thereof, comprising one layer of resistive material and one layer of dielectric material.

18. The multi-layer laminate according to claim 17 wherein said layer of dielectric material is a thin film.

19. The multi-layer laminate according to claim 18 wherein said dielectric material is an oxide.

20. The multi-layer laminate according to claim 19 wherein said dielectric material is SiO<sub>2</sub>.

21. The multi-layer laminate according to claim 19 wherein said layer of resistive material is screen printed.

22. The multi-layer laminate according to claim 17 wherein said layer of resistive material is a thin film less than a micron thick.

23. The multi-layer laminate according to claim 17 wherein said resistive material layer is vapor deposited.

24. The multi-layer laminate according to claim 17 wherein said resistive material layer is printed.

25. The multi-layer laminate according to claim 17 wherein said resistive material layer is in selective areas.

26. The multi-layer laminate according to Claim 17 further comprising a layer of conductive material.

27. The multi-layer laminate according to Claim 26 wherein said layer of dielectric material is between said layer of resistive material and said layer of conductive material.

28. A method for forming multiple thin layer electrical pathways having resistors and capacitors in series, the method comprising,

providing a conductive material layer,  
depositing on said conductive material layer a dielectric material layer,  
producing patches of resistive material on said dielectric material layer, and  
patterning said conductive material layer into conductive traces so as to form resistor/capacitor electrical pathways between first and second electrical traces of pairs of electrical traces,  
each such resistor/capacitor electrical pathway being from a first conductive trace through said dielectric material layer to one of said resistor patches as a capacitor, through said resistor patch as a resistor, and from said resistor patch through said dielectric material layer to a second conductive trace as a capacitor.

29. The method according to Claim 28 wherein said resistive material layer has a thickness of between about 10 and about 250 nanometers and said die-

lectric layer has a thickness of between about 10 and about 750 nanometers.

30. The method according to Claim 28 wherein said resistive material layer comprises platinum that is doped with a dielectric material. 5

31. The method according to Claim 28 wherein said dielectric material layer comprises silica. 10

32. A structure providing multiple conductor resistive pathways comprising, a layer of circuitry traces providing pairs of first and second circuitry traces, a layer of resistive material patches, and dielectric material interposed between said pairs of circuitry traces and said patches of resistive material, whereby resistor/capacitor electrical pathways are formed between first and second electrical traces of said pairs; each such pathway being from a first conductive trace through said dielectrical material layer to one of said resistor patches as a capacitor, through said resistor patch as a resistor, and from said resistor patch through said dielectric material layer to a second conductive trace as a capacitor. 15 20 25

33. The method according to Claim 32 wherein said resistive material layer has a thickness of between about 10 and about 250 nanometers and said dielectric layer has a thickness of between about 10 and about 750 nanometers. 30

34. The method according to Claim 32 wherein said resistive material layer comprises platinum that is doped with a dielectric material. 35

35. The method according to Claim 32 wherein said dielectric material layer comprises silica. 40 45 50 55



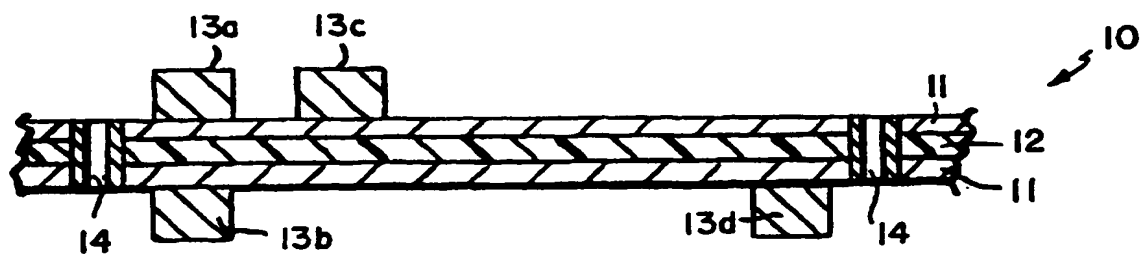


FIG. 1

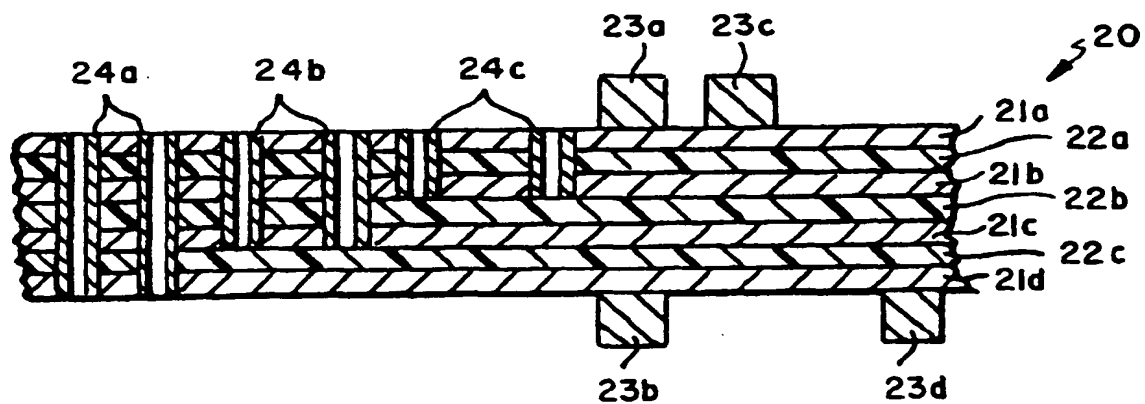


FIG. 2

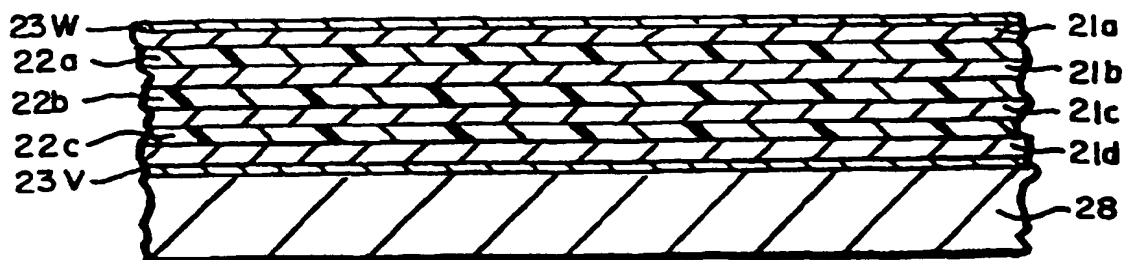


FIG. 3

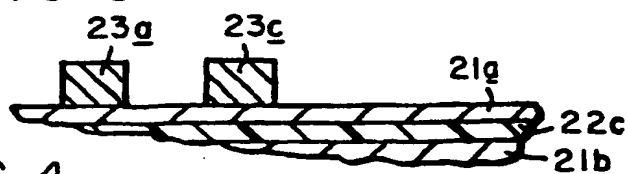


FIG. 4

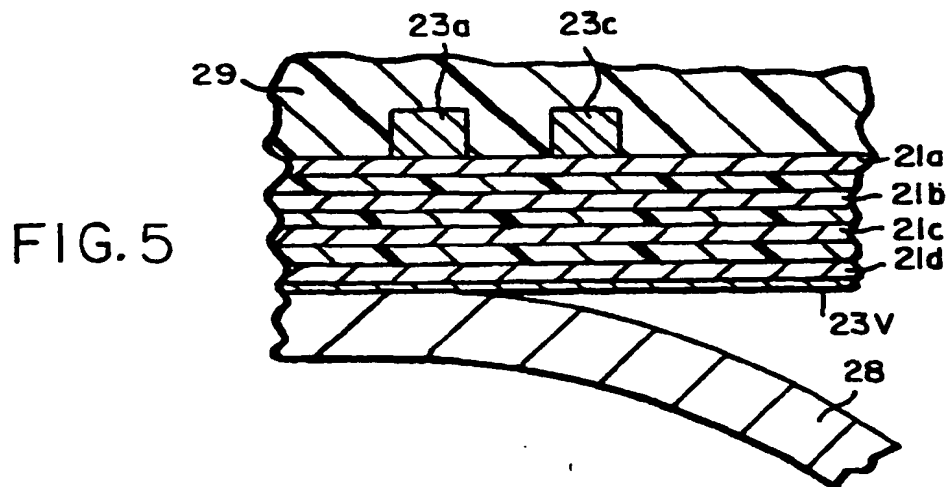


FIG. 5

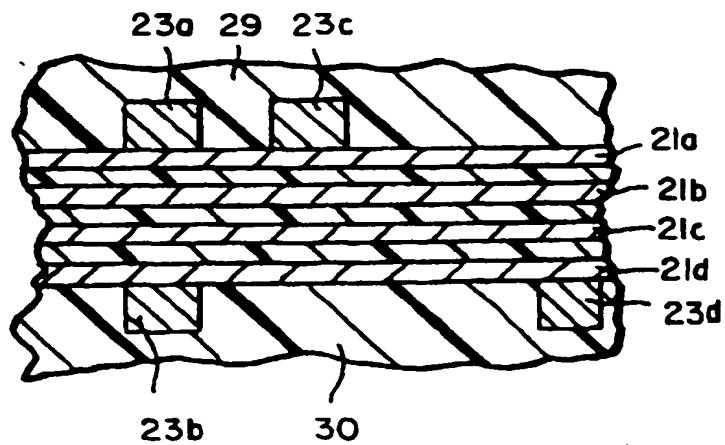


FIG. 6

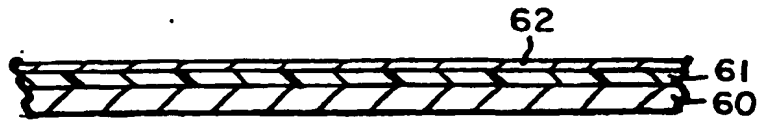


FIG. 7



FIG. 8

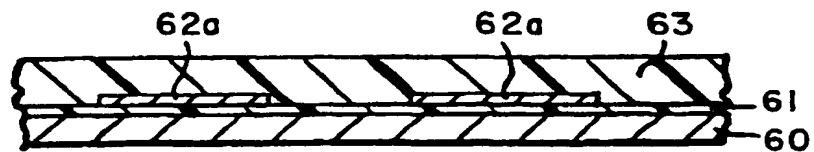


FIG. 9

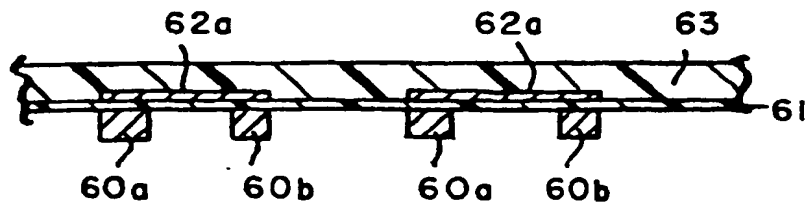


FIG. 10

**This Page is Inserted by IFW Indexing and Scanning  
Operations and is not part of the Official Record**

**BEST AVAILABLE IMAGES**

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

- ☐ BLACK BORDERS
- ☒ IMAGE CUT OFF AT TOP, BOTTOM OR SIDES
- ☒ FADED TEXT OR DRAWING
- ☐ BLURRED OR ILLEGIBLE TEXT OR DRAWING
- ☐ SKEWED/SLANTED IMAGES
- ☐ COLOR OR BLACK AND WHITE PHOTOGRAPHS
- ☐ GRAY SCALE DOCUMENTS
- ☒ LINES OR MARKS ON ORIGINAL DOCUMENT
- ☐ REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY
- ☐ OTHER: \_\_\_\_\_

**IMAGES ARE BEST AVAILABLE COPY.**

**As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.**